Auto Join is a feature that is enabled by default and will join all matching field names when a table is added to the query workspace. This can make for a messy workspace as well as inaccurate data sets.

The following steps will walk you through disabling this feature...

If you have tables that have been auto joined, first remove one or both of the tables, by right clicking on the title bar of the table(s) you wish to remove and select remove.

You should now have no auto joins showing.
Next, click ‘Tools’ then ‘Data Model Options...’
Uncheck the option for Auto Join Tables

Click OK.

You DO NOT have to log out for changes to take.

You should now be able to add additional tables to your query and they will NOT be auto joined.

Note: Although this is a user based setting and should remain in effect no matter what computer you use; because of different versions of Internet Explorer, and settings, this feature may be on when not using your personal computer.